

SECTION 26 24 13

SWITCHBOARDS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Service and distribution switchboards rated 600 V and less.
 - 2. Surge protective devices.
 - 3. Disconnecting and overcurrent protective devices.
 - 4. Instrumentation.
 - 5. Control power.
 - 6. Identification.

1.03 ACTION SUBMITTALS

- A. Product Data: For each type of switchboard, overcurrent protective device, transient voltage suppression device, ground-fault protector, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
- B. Shop Drawings: For each switchboard and related equipment.
 - 1. Include dimensioned plans, elevations, sections, and details, including required clearances and service space around equipment. Show tabulations of installed devices, equipment features, and ratings.
 - 2. Detail enclosure types for types other than NEMA 250, Type 1.
 - 3. Detail bus configuration, current, and voltage ratings.
 - 4. Detail short-circuit current rating of switchboards and overcurrent protective devices.
 - 5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
 - 6. Include time-current coordination curves for each type and rating of overcurrent protective device included in switchboards.
 - 7. Include schematic and wiring diagrams for power, signal, and control wiring.

1.04 INFORMATIONAL SUBMITTALS

- A. Field Quality-Control Reports:
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.

1.05 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For switchboards and components to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

1. Routine maintenance requirements for switchboards and all installed components.
2. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
3. Time-current coordination curves for each type and rating of overcurrent protective device included in switchboards.

1.06 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Potential Transformer Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than two of each size and type.
 2. Control-Power Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than two of each size and type.

1.07 QUALITY ASSURANCE

- A. Source Limitations: Obtain switchboards, overcurrent protective devices, components, and accessories from single source from single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NEMA PB 2.
- D. Comply with NFPA 70.
- E. Comply with UL 891.

1.08 DELIVERY, STORAGE, AND HANDLING

- A. Deliver switchboards in sections or lengths that can be moved past obstructions in delivery path.
- B. Remove loose packing and flammable materials from inside switchboards and install temporary electric heating to prevent condensation.
- C. Handle and prepare switchboards for installation according to NECA 400

1.09 PROJECT CONDITIONS

- A. Installation Pathway: Remove and replace access fencing, doors, lift-out panels, and structures to provide pathway for moving switchboards into place.
- B. Environmental Limitations:
 1. Do not deliver or install switchboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above switchboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
 2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Not exceeding 104 deg F.
 - b. Altitude: Not exceeding 6600 feet.
- C. Service Conditions: NEMA PB 2, usual service conditions, as follows:
 1. Ambient temperatures within limits specified.
 2. Altitude not exceeding 6600 feet.

1.010 COORDINATION

- A. Coordinate layout and installation of switchboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

- B. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified with concrete.

1.011 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace transient voltage suppression devices that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.01 MANUFACTURED UNITS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following
 - 1. Eaton Electrical Inc.
 - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 3. Siemens Energy & Automation, Inc.
 - 4. Square D; a brand of Schneider Electric.
- B. Front-Connected, Front-Accessible Switchboards:
 - 1. Main Devices: Panel mounted.
 - 2. Branch Devices: Panel mounted.
 - 3. Sections front and rear aligned.
- C. Nominal System Voltage: 480Y/277 V or 208Y/120 V
- D. Main-Bus Continuous: As indicated on drawings.
- E. Indoor Enclosures: Steel, NEMA 250, Type 1 Enclosure Finish for Indoor Units: Factory-applied finish in manufacturer's standard gray finish over a rust-inhibiting primer on treated metal surface.
- F. Outdoor Enclosures: Steel, NEMA Type 3R
 - 1. Finish: Factory-applied finish in manufacturer's standard color; undersurfaces treated with corrosion-resistant undercoating.
 - 2. Enclosure: Flat roof; bolt-on rear covers for each section.
 - 3. Doors: Minimum 30 inches; opening outwards; with provisions for padlocking.
- G. Bus Transition and Incoming Pull Sections: Matched and aligned with basic switchboard.
- H. Hinged Front Panels: Allow access to circuit breaker, metering, accessory, and blank compartments.
- I. Buses and Connections: Three phase, four wire unless otherwise indicated.
 - 1. Phase- and Neutral-Bus Material: Hard-drawn copper of 98 percent conductivity, with copper feeder circuit-breaker line connections.
 - 2. Load Terminals: Insulated, rigidly braced, runback bus extensions, of same material as through buses, equipped with compression connectors for outgoing circuit conductors. Provide load terminals for future circuit-breaker positions at full-ampere rating of circuit-breaker position.
 - 3. Ground Bus: size as required by UL 891 hard-drawn copper of 98 percent conductivity, equipped with compression connectors for feeder and branch-circuit ground conductors. For busway feeders, extend insulated equipment grounding cable to busway ground connection and support cable at intervals in vertical run.
 - 4. Main Phase Buses and Equipment Ground Buses: Uniform capacity for entire length of switchboard's main and distribution sections. Provide for future extensions from both ends.
 - 5. Neutral Buses: 100 percent of the ampacity of phase buses, equipped with compression connectors for outgoing circuit neutral cables. Brace bus extensions for busway feeder neutral bus.

- J. Future Devices: Equip compartments with mounting brackets, supports, bus connections, and appurtenances at full rating of circuit-breaker compartment.

2.02 SURGE PROTECTIVE DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following
 - 1. Eaton Electrical Inc.
 - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 3. Siemens Energy & Automation, Inc.
 - 4. Square D; a brand of Schneider Electric.
- B. Surge Protection Device Description: IEEE C62.41-compliant, integrally mounted, wired-in, solid-state, parallel-connected, modular (with field-replaceable modules) type, with sine-wave tracking suppression and filtering modules, UL 1449, second edition, short-circuit current rating matching or exceeding the switchboard short-circuit rating, and with the following features and accessories:
 - 1. Service Entrance Switchboards: UL 1449, Type 1 SPD
 - 2. Distribution Switchboards: UL 1449, Type 2 SPD
 - 3. Fuses, rated at 200-kA interrupting capacity.
 - 4. Fabrication using bolted compression lugs for internal wiring.
 - 5. Integral disconnect switch.
 - 6. Redundant suppression circuits.
 - 7. Redundant replaceable modules.
 - 8. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
 - 9. LED indicator lights for power and protection status.
 - 10. Audible alarm, with silencing switch, to indicate when protection has failed.
 - 11. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of system operation. Contacts shall reverse position on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.
- C. Peak Single-Impulse Surge Current Rating: 160 kA per mode/320 kA per phase
- D. Protection modes and UL 1449 SVR for grounded wye circuits with 480Y/277 V, three-phase, four-wire circuits shall be as follows:
 - 1. Line to Neutral: 1200 V for 480Y/277, 700 V for 208Y/120 V.
 - 2. Line to Ground: 1200 V for 480Y/277, 700 V for 208Y/120 V.
 - 3. Neutral to Ground: 2000 V for 480Y/277, 1000 V for 208Y/120 V.

2.03 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. Molded-Case Circuit Breaker (MCCB): Comply with UL 489, with interrupting capacity to meet available fault currents.
 - 1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
 - 2. GFCI Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
 - 3. Molded-Case Circuit-Breaker (MCCB) Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.
 - b. Lugs: Compression style, suitable for number, size, trip ratings, and conductor material.

- c. Ground-Fault Protection: integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
- d. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.

2.04 INSTRUMENTATION

- A. Instrument Transformers: IEEE C57.13, NEMA EI 21.1, and the following:
 - 1. Potential Transformers: IEEE C57.13; 120 V, 60 Hz, tapped secondary; disconnecting type with integral fuse mountings. Burden and accuracy shall be consistent with connected metering and relay devices.
 - 2. Current Transformers: IEEE C57.13; 5 A, 60 Hz, secondary; wound type; single secondary winding and secondary shorting device. Burden and accuracy shall be consistent with connected metering and relay devices.
 - 3. Control-Power Transformers: Dry type, mounted in separate compartments for units larger than 3 kVA.
 - 4. Current Transformers for Neutral and Ground-Fault Current Sensing: Connect secondary wiring to ground overcurrent relays, via shorting terminals, to provide selective tripping of main and tie circuit breaker. Coordinate with feeder circuit-breaker, ground-fault protection.
 - 5. Mounting: Display and control unit flush or semiflush mounted in instrument compartment door.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Receive, inspect, handle, and store switchboards according to NECA 400
- B. Examine switchboards before installation. Reject switchboards that are moisture damaged or physically damaged.
- C. Examine elements and surfaces to receive switchboards for compliance with installation tolerances and other conditions affecting performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 INSTALLATION

- A. Install switchboards and accessories according to NECA 400
- B. Equipment Mounting: Install switchboards on concrete base, 4-inch nominal thickness. Comply with requirements for concrete base specified in Section 033000 "Cast-in-Place Concrete."
 - 1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
 - 2. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 - 3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 4. Install anchor bolts to elevations required for proper attachment to switchboards.
- C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from switchboard units and components.
- D. Operating Instructions: Frame and mount the printed basic operating instructions for switchboards, including control and key interlocking sequences and emergency procedures. Fabricate frame of finished wood or metal and cover instructions with clear acrylic plastic. Mount on front of switchboards.
- E. Install filler plates in unused spaces of panel-mounted sections.
- F. Install overcurrent protective devices, transient voltage suppression devices, and instrumentation.

1. Set field-adjustable switches and circuit-breaker trip ranges per manufacturer's recommendations.
- G. Comply with NECA 1.

3.03 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- B. Switchboard Nameplates: Label each switchboard compartment with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- C. Device Nameplates: Label each disconnecting and overcurrent protective device and each meter and control device mounted in compartment doors with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.04 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Acceptance Testing Preparation:
 1. Test insulation resistance for each switchboard bus, component, connecting supply, feeder, and control circuit.
 2. Test continuity of each circuit.
- C. Tests and Inspections:
 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 3. Perform the following infrared scan tests and inspections and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each switchboard. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each switchboard 11 months after date of Substantial Completion.
 - c. Instruments and Equipment:
 - 1) Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 4. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Switchboard will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports, including a certified report that identifies switchboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.05 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges as recommended by manufacturer.

3.06 PROTECTION

- A. Temporary Heating: Apply temporary heat, to maintain temperature according to manufacturer's written instructions, until switchboard is ready to be energized and placed into service.

END OF SECTION 26 24 13