SECTION 13 34 16
GRANDSTANDS AND BLEACHERS

PART 1  GENERAL  No Requirements

PART 2  PRODUCTS

2.01  MATERIALS
A. Substructure framework: Aluminum or galvanized steel.
B. Seat planks, stanchions, tread planks and riser planks: Aluminum alloy 6061-T6.

2.02  ACCESSORIES
A. Hold-down clip assembly.
B. Cast end caps.
C. Channel end caps.
D. Hot-dipped galvanized steel bolts and nuts.
E. Aisle and stair nosing.
F. Tubular guard railings.
G. Chain link

2.03  FINISHES
A. Aluminum:
   1. Clear anodized for seat planks, end caps and stanchions.
   2. Mill finish for substructure, tread planks, riser planks, hold-down clips and joint sleeves.

2.04  FABRICATION
A. All manufactured connections shall be shop welded.
B. No field welds will be allowed; only field bolted connections.
C. Manufacture shall be by certified welders conforming to AWS Standards.

PART 3  EXECUTION  No Requirements

END OF SECTION 13 34 16